

STILECHOICE®
by **IHS Door Company**

Sustainably made
in the United States



Doors Make the Difference®
stilechoice.com

Just What You Want



Let's cut to the chase: At IHS Door Company we do one thing, and we do it really well. We make MDF stile and rail doors. Quality interior doors, for home or commercial use. And in a myriad of options: sticking, panels, glass, size, whatever a customer wants.

That's STILEChoice®. Doors made right, to your design specs, and delivered quickly.

But it won't cost you an arm and a leg. Our doors are built to the highest construction standards, yet priced very competitively for a simple reason: This is all we make. We're invested in delivering precisely what a customer needs, not in costly inventory, marketing, or other overhead. The only thing we pass on to you is an exceptional door, made to your order.

Why should it be any more complicated?

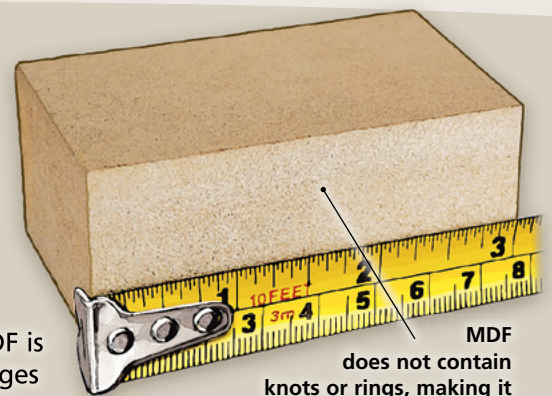
We do quality.



Exceptional MDF stile and rail doors.
Made 100% in the USA, nothing imported.
So no waiting, no size or design limitations,
and superior quality control.

STILEChoice® Doors are MDF stile and rail construction. STILEChoice® MDF is a 95% (or more) recycled material that delivers superior design advantages and finishing properties.

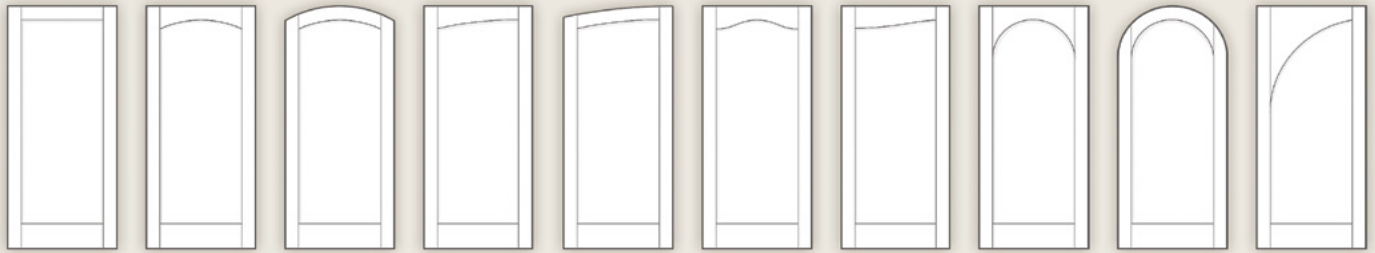
It's a less complicated, more versatile product, easily adapted to any design.



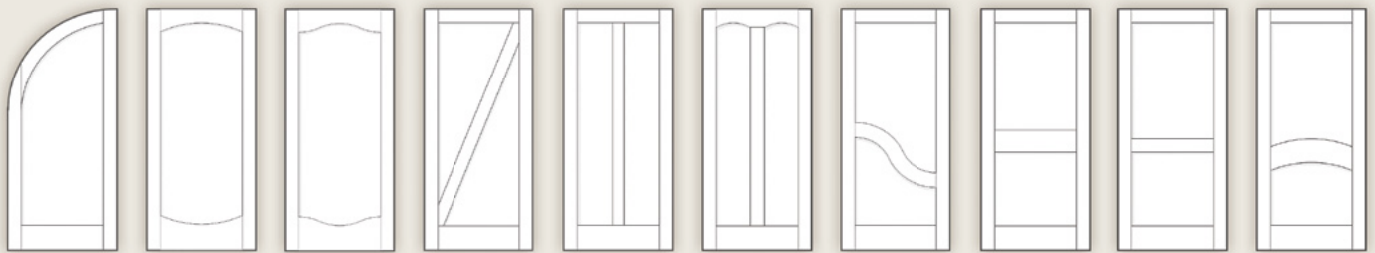
MDF does not contain knots or rings, making it more uniform than natural woods for manufacturing and finishing.

Door Designs

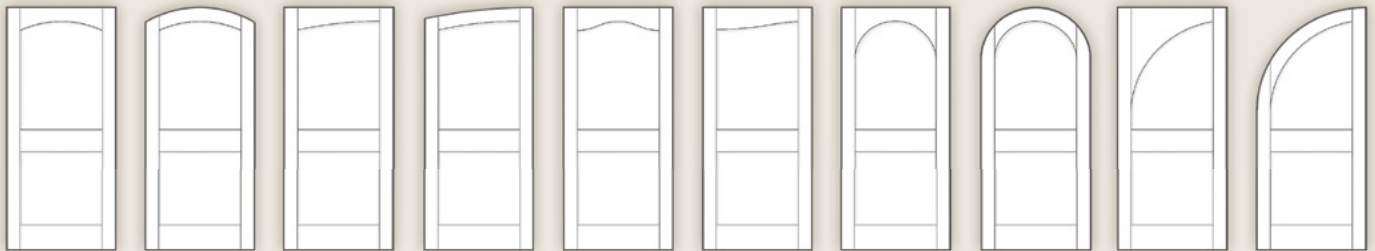
Throughout every step of our manufacturing we pay attention to even the smallest detail. From the clean fit of every joint to protecting your doors during shipping, we ensure you receive a quality product.



S100 A100 H100 AP100 HP100 E100 EP100 F100 R100 FP100



RP100 A120 E120 S201 S211 M211 S256 S200 S210 S220



A200 H200 AP200 HP200 E200 EP200 F200 R200 FP200 RP200



Even specialty is standard with STILEChoice®

For doors that go beyond traditional panel and rail designs, we've got you covered.

- We make sliding barn door style doors that function as interior accent pieces and are also a great space saving solution.
- Our etched glass panels provide interior flair, whether the design is custom artwork, labels, or a combination.

Add artful, custom glass to enhance any interior.



Many of our doors are available as common arch pairs.

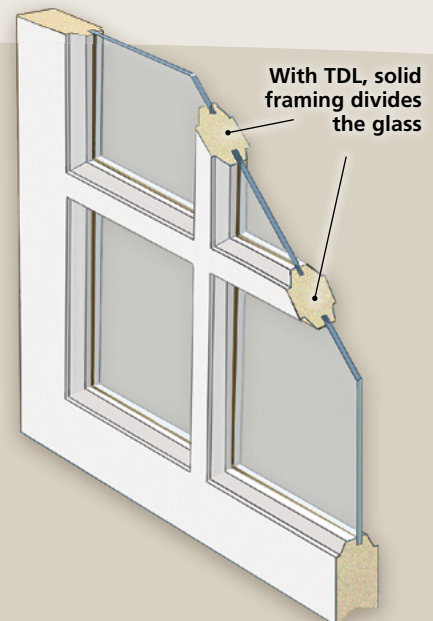


These designs represent many of our standard offerings. If you can't find a design you'd like, show us your door and we'll match it.

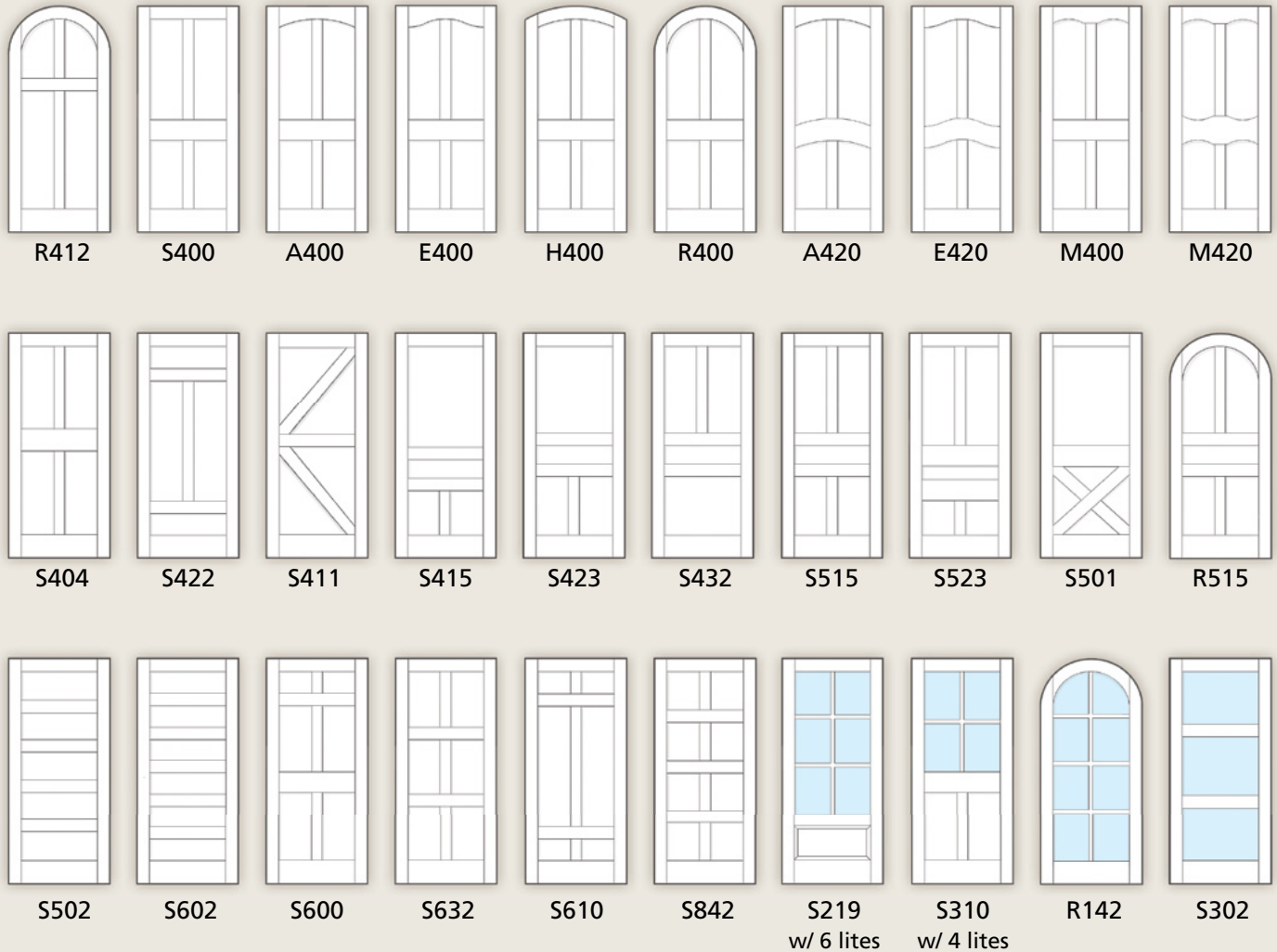
We do options.

Our customers are not limited to what's standard. We will custom mix sticking and panel choices to your needs.

- With MDF, there's no limit on variety. Standard for us is custom in most books. We catalog more sticking and panel profiles than other manufacturers—and if we don't offer exactly what a customer wants, we'll create it for you. Need a custom rail width or door size? STILEChoice® means we'll provide exactly what you need for your project. Just ask and we'll quote it.
- We do custom True Divided Lite (TDL) glass doors—to match our sticking profiles.



Many of the doors are available as common arch pairs



Don't see a style you like? Send us a sketch and we'll make it!

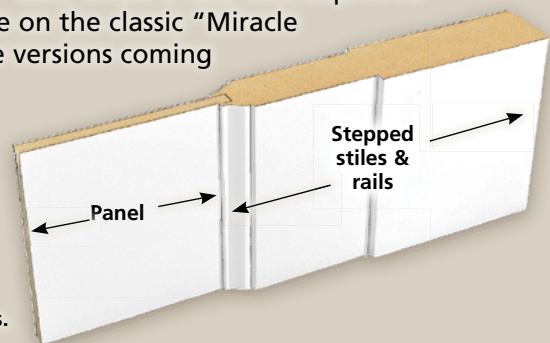
This is just a small sample of the many glass doors available

- We can add our standard chevron louvered door panels for an aesthetic effect to any architectural door. The chevron cross section provides ventilation while keeping privacy. Flat louvers are also available.



- STILEChoice® now offers a new and improved modern take on the classic "Miracle Door". More versions coming soon.

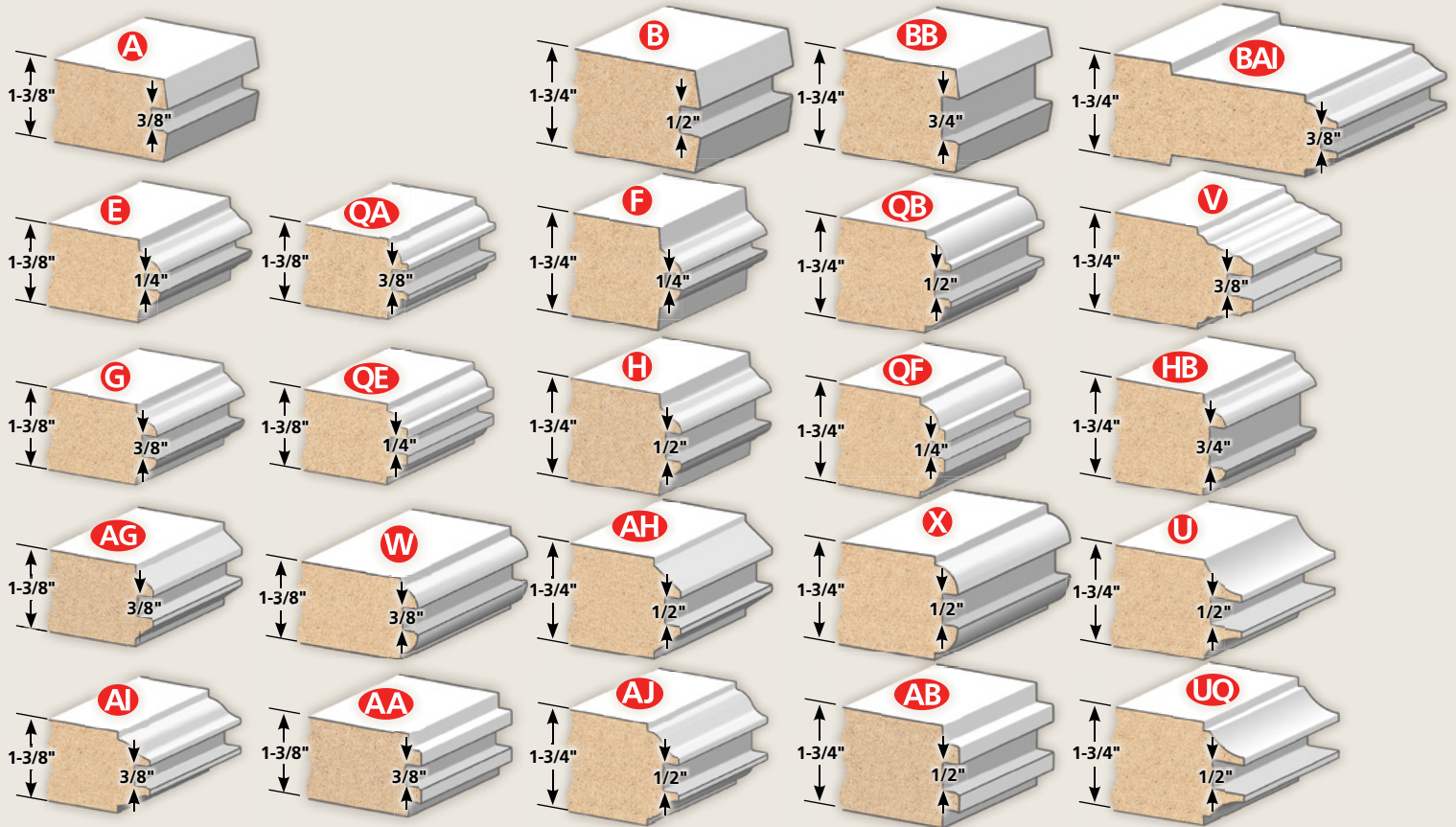
"Miracle Door": a single flat panel in the center of the door surrounded by a perimeter of stepped moldings.



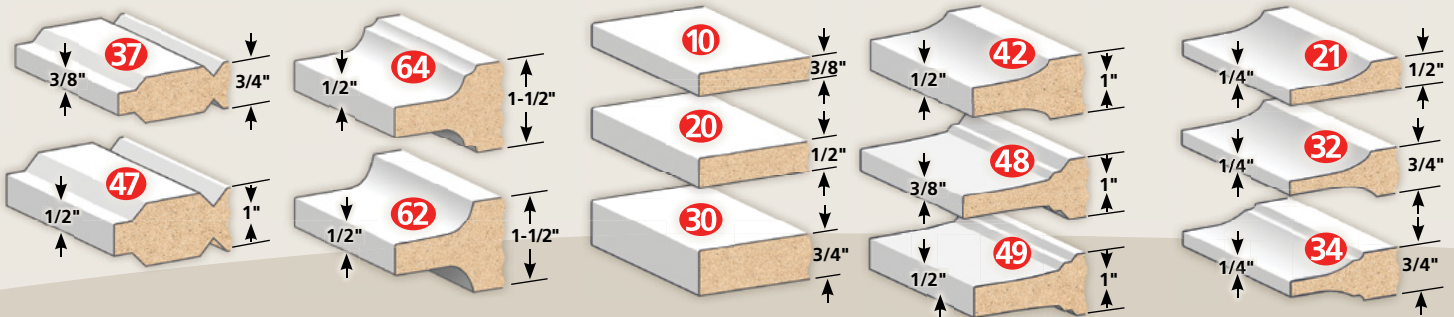
Stile, Rail & Panel Profiles

We offer a multitude of rail widths and sizes, sticking profiles, and panel options. You can get exactly what you need to match your project, and everything made to the same exacting standards.

Stile & Rail Sticking

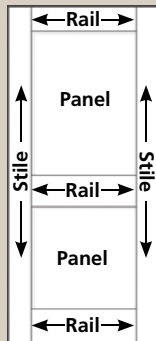


Panels



We keep it simple.

Because we only make one, exceptional product, we can be efficient, adaptive, and responsive to your needs. Big enough to do the job, small enough that we still hang our hat on personalized customer service.



S200

Specify the door you want

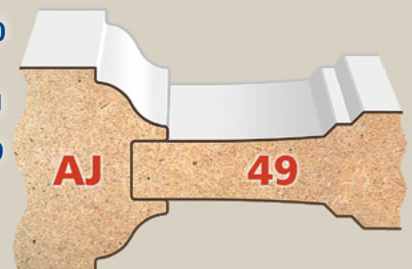
For example, choose:

Design..... **S200**

Stile & rail sticking..... **AJ**

Panel..... **49**

The order is **S200-AJ49**



Standard Designs

Over 100-Plus Matching Bifolds

Glass Doors

Complete your door package with glass doors

- All made to order with matching sticking profiles.
- True Divided Lite (TDL) whether you want a 2, 3, 4 or whatever.
- We can make it and it will match the rest of your doors.
- Full view
- Mirror (full view one side and your design on the other side).
- Replace 1 or all panels in any of our door designs with glass.
- Clear Tempered, Frosted Tempered and White Laminated are common requests. Let us know if you need anything else.

Louvers

- Replace 1 or more panels in your door with a louver insert.
- Our standard is a hardwood chevron louver. Flat louvers are available as well.

Matching Hardwood

- 1-3/4" thick doors

Fire Rated

- Matched to non-rated doors.
- Limited profile sticking options.

Sustainable

- Recycled content: 95% (or more) of our MDF is recycled material.
- Primed with non-hazardous water-based primer.
- Renewable energy: wood residue from manufacturing is shipped to an electric generation plant.

Customization:

Custom heights, custom profiles (including matching your door)

- Up to 10' (over 8' only 1-3/4" doors available)

Custom widths

- Up to 6' single slabs
- Special designs allow virtually unlimited widths.

Custom design & specifications

- Panel and rail layout
- Stile & rail widths

Custom profiles

- We will match your sticking and panel.
- Send us a door and we will match it!

Specifications:

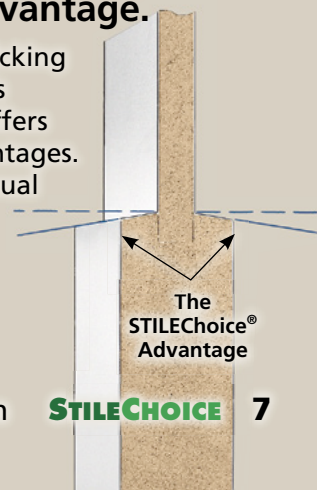
	Standard Bifolds	Residential	Residential	Commercial
Thickness	1-3/8"	1-3/8"	1-3/4"	1-3/4"
Standard Sticking Choices	9	9	15	15
Top Rail	4-1/2"	4-1/2"	4-13/16"	5-7/8"
Cross Rail/Mullions	4"	4"	4"	4"
Lock Rail	7-3/8"	7-3/8"	7-3/8"	7-3/8"
Bottom Rail	7-1/2"	8-1/2"	8-1/2"	11-1/2"
Bifold Stile	2-1/4"			
Stile (Doors 1/6 and Wider)		4-1/2"	4-13/16"	5-7/8"
Stile (Doors less than 1/6 wide)		3-5/8"	3-5/8"	3-5/8"
Standard Doors under 2/0 wide		no mullions	no mullions	no mullions
Standard Heights	6/7	6/8, 7/0, 7/6, 8/0	6/8, 7/0, 7/6, 8/0	6/8, 7/0, 7/6, 8/0
Custom maximum Height	8/0	8/0	10/0	10/0
Standard widths	2/0, 2/6 and 3/0	1/0 – 3/6 in 1" increments	1/0 – 3/6 in 1" increments	1/0 – 3/6 in 1" increments

These doors are built to perform. We call it the STILEChoice® Advantage.

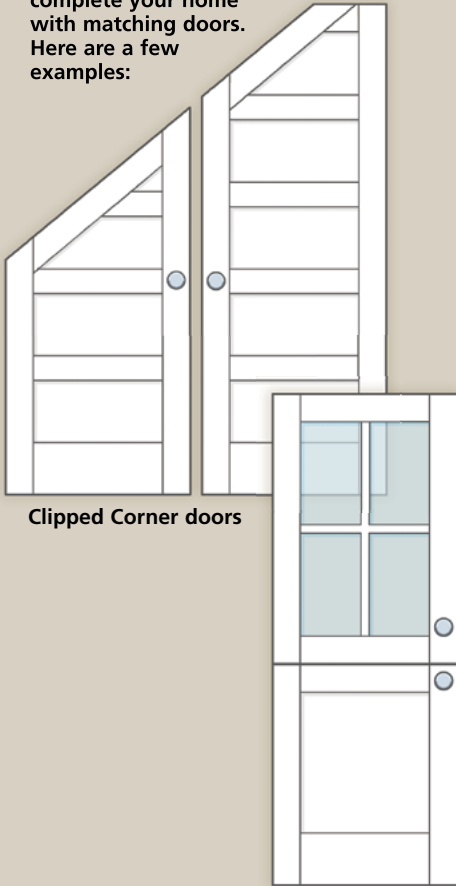


- **Part One:** The MDF hinge edge is inserted at 90°. This provides a sturdy mounting plane for hardware, an edge that won't split like wood. Talk is cheap, so in an independent slam test, our doors performed over 519,000 slams (which exceeds the commercial *Heavy Duty* standard) before we stopped the test.

- **Part Two:** We use a square sticking profile that isn't quite 90°. This simple design enhancement offers substantial performance advantages. Though not obvious to the casual eye, you'll be amazed at how this profile eases finishing and cleaning, yet achieves a classic look.



We make a *wide* range of specialty doors for interior locations and applications to allow you to complete your home with matching doors. Here are a few examples:



Clipped Corner doors

Dutch doors

Handling and Finishing

Improper handling will void the warranty for warp.

Handling: Doors should not be delivered to the job site until all other trades are complete and concrete floors, plaster and drywall are completely dry.

Doors should be stored flat in a dry, well ventilated area. The doors should not be placed directly on the floor, but placed on at least three equally spaced supports (2x4 or similar). **DO NOT LEAN DOORS** up against the wall (doing so will void any warranty for warp).

Finishing: To properly finish the door use a high quality paint and apply it in strict accordance with the manufacturers specifications.

Be sure to patch any minor dents or scratches that have occurred during handling. Do any required final sanding and be sure to wipe the door clean before applying any paint.

Doors are to be finished on both sides and all four edges. Do not leave one side

unfinished for a prolonged period of time; when finishing the doors both sides should be finished at the same time. Prolonged time between finishing the 2 faces of the door can lead to warping and void warranty for warp.

IMPORTANT!

Pre-drilling and Screw Information:

Use the same size screws that would be appropriate for the size and weight of the door.

Pre-drilling and Tightening:

Pilot holes are required and should be between 85% to 90% of the root-diameter of the selected screw and drilled to a depth greater than the screws driven length. Screws should not be overtightened — set the clutch on your drill to minimum.

Hinges: Use 3 hinges on 6'8" and 7'0" doors, and 4 hinges on 7'6" and 8'0".

Warranty

Improper handling of doors may void any warranty for warp.

2 years for manufacturing defects. Visit stilechoice.com to view the full warranty,

download a PDF or contact your supplier for a copy.

STILECHOICE[®]
by IHS Door Company

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Our doors are proudly
manufactured in the U.S.

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